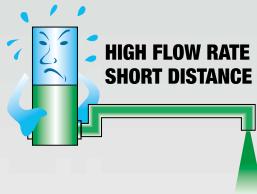




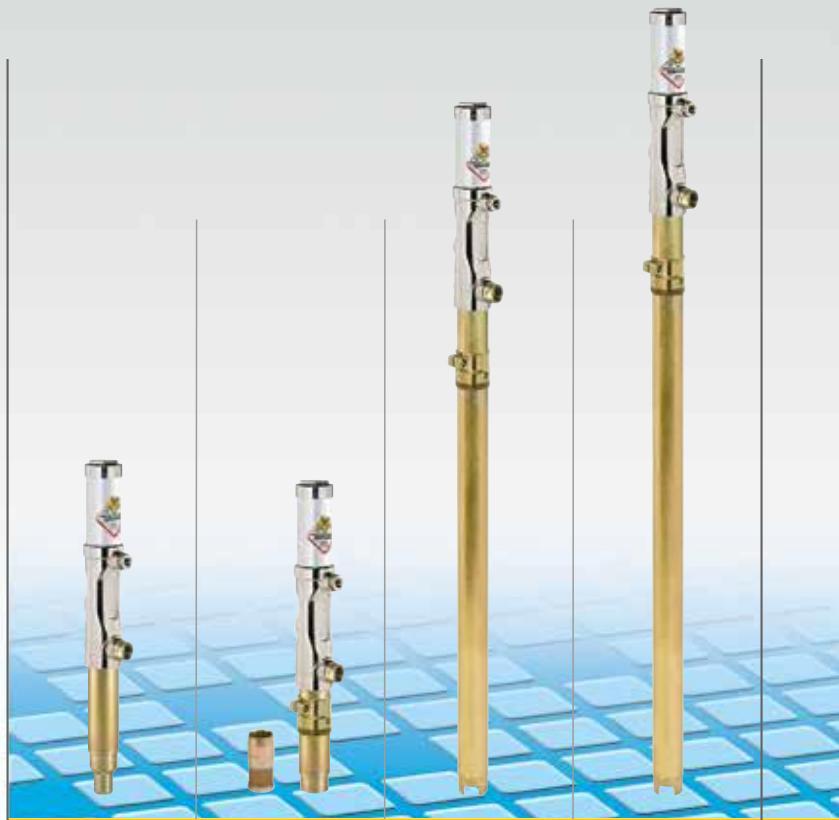
Air-operated pumps for TRANSFER

Ratio 1:1 Flow rate 35 l/min



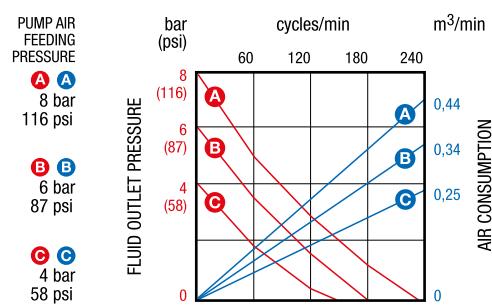
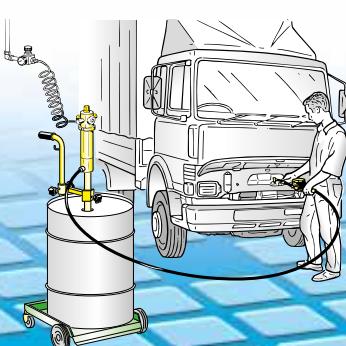
Air-operated pumps for short and medium-distance transfer.

Ideal for transferring low-medium viscosity fluids such as: oils, lubricants and similar products. The wall-mounted version of these pumps, mounted on wall or in a fixed position by means of the special accessories (refer to page 107), enables numerous uses through the application of modular extensions (refer to page 112).



series 500

| Article with seals in | NBR | | | |
|-------------------------------|------------------------------|-----------------|-----------------|---------------|
| Article with seals in | Viton® | 26090 | 26091 | 26093 |
| Article with seals in | Teflon® | | | 26094 |
| Compatible fluids | Oils, lubricants and similar | | | |
| Suction tube upper body | Aluminum | | | |
| Suction tube | Carbon steel | | | |
| Air inlet connection | bsp | F 1/4" G | F 1/4" G | F 1/4" G |
| Fluid outlet connection | bsp | F 3/4" G | F 3/4" G | F 3/4" G |
| Air working pressure | bar | 6 - 8 | 6 - 8 | 6 - 8 |
| Average air consumption | l/min | 250 | 250 | 250 |
| Noise level | dB | 81 | 81 | 81 |
| Max deliverable oil viscosity | SAE | 80 | 80 | 80 |
| Bung adaptor | - | standard | standard | standard |
| Suitable for drums or tanks | | | | |
| Packing | N° - m³ | 1 - 0,010 | 1 - 0,010 | 1 - 0,020 |
| Weight | kg | 5,5 | 6 | 7,2 |
| Dimensions (A - B - C) | cm | 33,2 - 20,8 - 5 | 33,2 - 16,8 - 5 | 33,2 - 74 - 5 |
| | | | | 33,2 - 94 - 5 |



KIND OF FLUID: SAE30 oil (ISO VG 100) - 20 °C

Ratio 1:1 Flow rate 23 l/min

Ratio 1:1 Flow rate 40 l/min



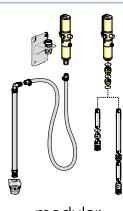
series 600

| | | | |
|-------|-------|-------|-------|
| 33080 | 33081 | 33082 | 33083 |
| 33070 | 33071 | 33072 | 33073 |
| 33060 | 33061 | 33094 | 33096 |

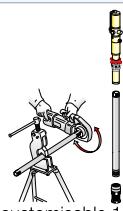
Oils, lubricants and similar

Aluminum
Carbon steel

| F 1/4" G | F 1/4" G | F 1/4" G | F 1/4" G |
|----------|----------|----------|----------|
| F 1/2" G | F 1/2" G | F 1/2" G | F 1/2" G |
| 6 - 8 | 6 - 8 | 6 - 8 | 6 - 8 |
| 230 | 230 | 230 | 230 |
| 81 | 81 | 81 | 81 |
| 80 | 80 | 80 | 80 |
| - | standard | - | standard |



modular



customisable 1"



suitable for drums
180-220 kg



suitable for drums
180-220 kg

1 - 0,006 1 - 0,006 1 - 0,020 1 - 0,020

4,3 5 6,2 6,3

35,5 - 0 - 0 35,5 - 22 - 4,2 35,5 - 94 - 4,2 35,5 - 94 - 4,2

serie 650

| | | |
|-------|-------|-------|
| 33170 | 33172 | 33173 |
| 33160 | 33194 | 33196 |

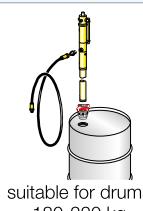
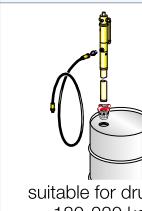
Oils, lubricants and similar

Aluminum
Carbon steel

| F 1/4" G | F 1/4" G | F 1/4" G |
|----------|----------|----------|
| F 3/4" G | F 3/4" G | F 3/4" G |
| 6 - 8 | 6 - 8 | 6 - 8 |
| 370 | 370 | 370 |
| 81 | 81 | 81 |
| 130 | 130 | 130 |
| - | - | standard |



suitable for drums
180-220 kg



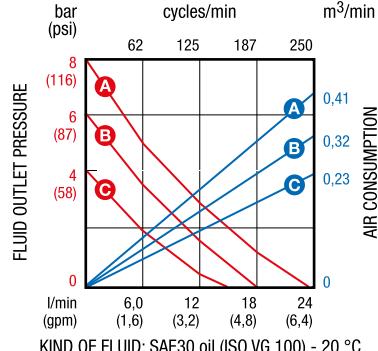
suitable for drums
180-220 kg

1 - 0,010 1 - 0,020 1 - 0,020

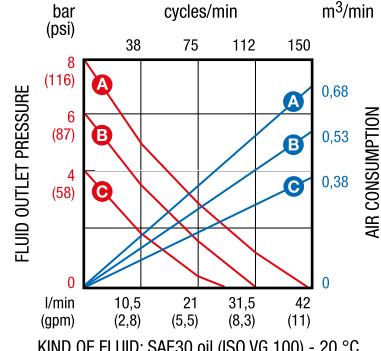
5,3 7,3 7,4

50,5 - 0 - 0 50,5 - 94 - 4,2 50,5 - 94 - 4,2

PUMP AIR FEEDING PRESSURE
A A 8 bar 116 psi
B B 6 bar 87 psi
C C 4 bar 58 psi



PUMP AIR FEEDING PRESSURE
A A 8 bar 116 psi
B B 6 bar 87 psi
C C 4 bar 58 psi





Air-operated pumps for DISTRIBUTION

Ratio 3:1 Flow rate 20 l/min

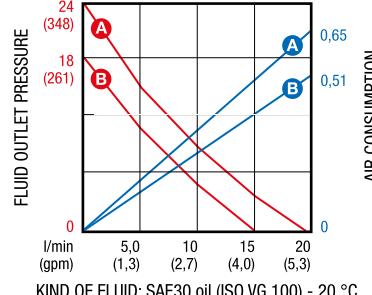
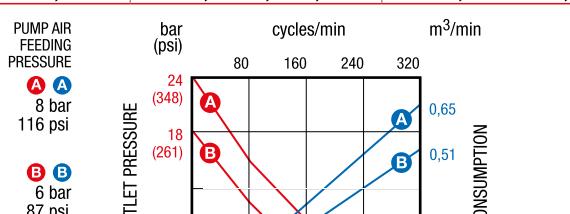
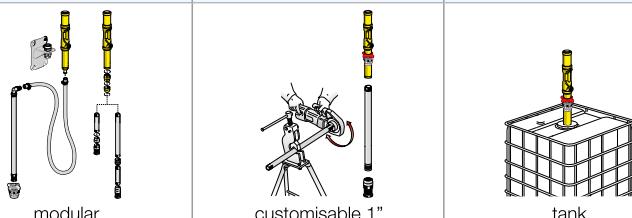


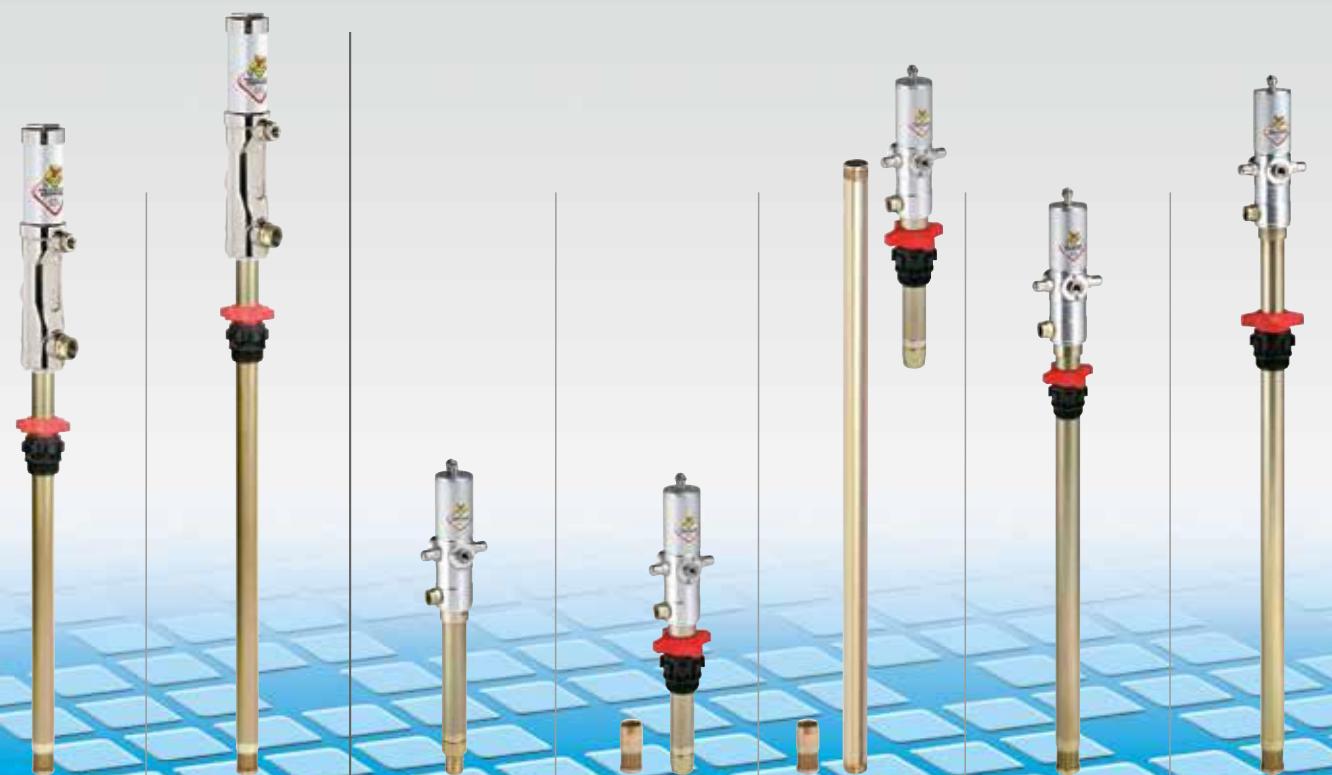
Air-operated pumps series 500 and 600 for medium distance distribution. Ideal for transferring low-medium viscosity fluids such as: oils, lubricants and similar products. Suitable for mobile unit or fixed installation. The wall-mounted version of these pumps, mounted on wall or in a fixed position by means of the special accessories (refer to page 107), enables numerous uses through the application of modular extensions (refer to page 112).



series 500

| Article with seals in | NBR | | | |
|-------------------------------|--------|------------------------------|-------------------|------------------|
| Article with seals in | NBR | | | |
| Article with seals in | Viton® | 35060 | 35061 | 35063 |
| Compatible fluids | | Oils, lubricants and similar | | |
| Suction tube upper body | | Aluminum | | |
| Suction tube | | Carbon steel | | |
| Air inlet connection | bsp | F 1/4" G | F 1/4" G | F 1/4" G |
| Fluid outlet connection | bsp | F 1/2" G | F 1/2" G | F 1/2" G |
| Air working pressure | bar | 6 - 8 | 6 - 8 | 6 - 8 |
| Average air consumption | l/min | 350 | 350 | 350 |
| Noise level | dB | 81 | 81 | 81 |
| Max deliverable oil viscosity | SAE | 130 | 130 | 130 |
| Bung adaptor | - | standard | standard | standard |
| | | | | |
| Suitable for drums or tank | | | | |
| Packing | | modular | customisable 1" | tank |
| Weight | kg | | | |
| Dimensions (A - B - C) | cm | 33,2 - 20 - 3,2 | 33,2 - 18,5 - 3,2 | 33,2 - 125 - 3,2 |





series 500

series 600

35076 35094

 Oils, lubricants and similar
Aluminum
Carbon steel

F 1/4" G

F 1/2" G

6 - 8

350

81

130

standard

35094

Oils, lubricants and similar

Aluminum

Carbon steel

F 1/4" G

F 1/2" G

6 - 8

350

81

130

standard

35160

35161

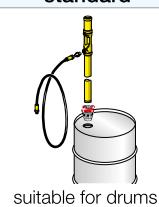
35163

35173

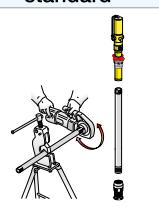
35176

35194

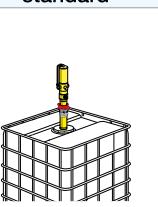
35196


 suitable for drums
50-60 kg

 suitable for drums
180-220 kg

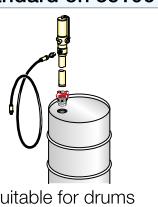

modular



customisable 1"



tank


 suitable for drums
50-60 kg

 suitable for drums
180-220 kg

1 - 0,01

5,8

33,2 - 74 - 3,2

1 - 0,01

6,5

33,2 - 94 - 3,2

1 - 0,01

4,4

28,5 - 28,5 - 4,2

1 - 0,01

5,0

28,5 - 22 - 4,2

1 - 0,02

6,8

28,5 - 125 - 4,2

1 - 0,020

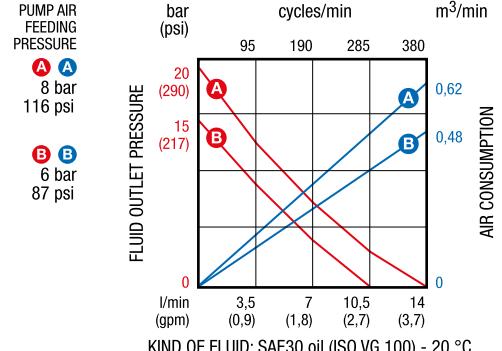
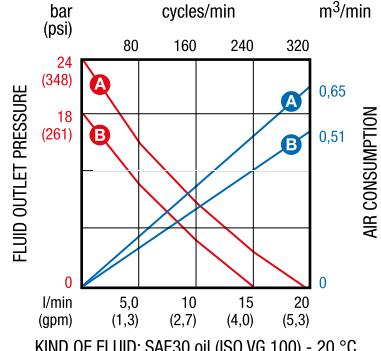
5,8

28,5 - 74 - 4,2

1 - 0,020

6,5

28,5 - 94 - 4,2





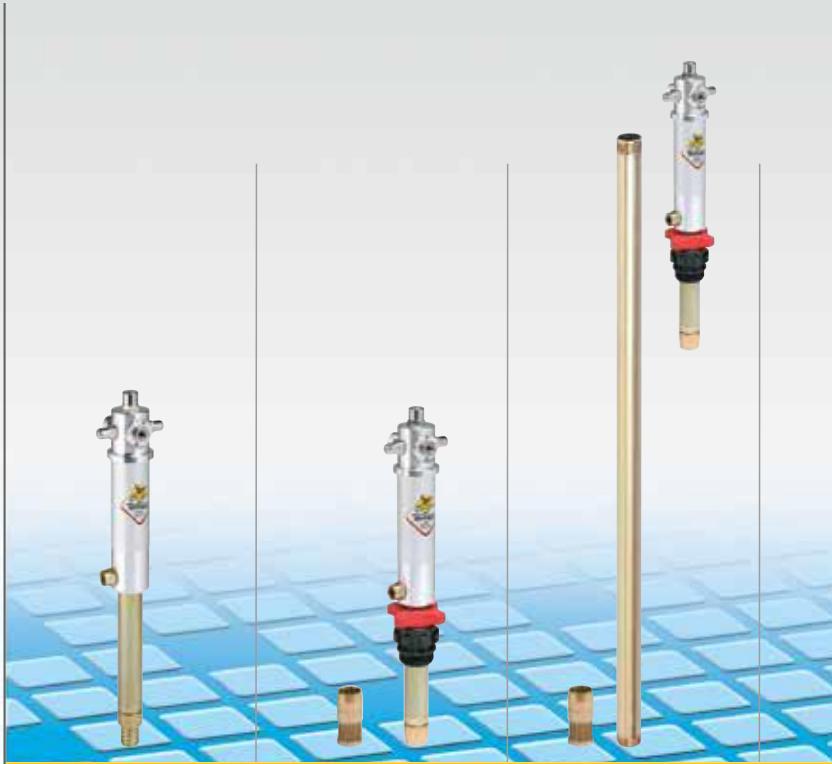
Air-operated pumps for DISTRIBUTION

Ratio 5:1 Flow rate 18 l/min



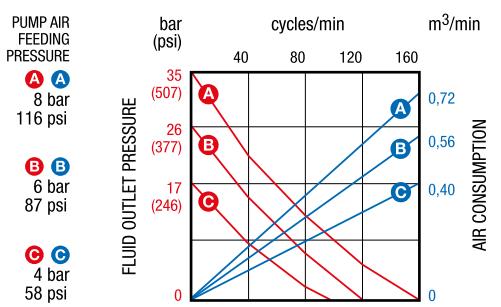
MEDIUM PRESSURE
MEDIUM-LONG DISTANCE

Series 650 air-operated double-acting pumps for medium distance oil distribution. Ideal for also distributing high viscosity oil. The double action guarantees the delivery of a continuous and constant flow, ideal for all installations, excellent for centralised distribution systems. The wall-mounted version of these pumps, mounted on wall or in a fixed position by means of the special accessories (refer to page 107), enables numerous uses through the application of modular extensions (refer to page 112).



series 650

| Article with seals in | NBR | 36060 | 36061 | 36063 | |
|-------------------------------|-------|---------------------------|-----------------|------------------|--|
| Article with seals in | NBR | | | | |
| Compatible fluids | | Medium/high-viscosity oil | | | |
| Suction tube upper body | | Aluminum | | | |
| Suction tube | | Carbon steel | | | |
| Air inlet connection | bsp | F 1/4" G | F 1/4" G | F 1/4" G | |
| Fluid outlet connection | bsp | F 1/2" G | F 1/2" G | F 1/2" G | |
| Air working pressure | bar | 6 - 8 | 6 - 8 | 6 - 8 | |
| Average air consumption | l/min | 350 | 350 | 350 | |
| Noise level | dB | 81 | 81 | 81 | |
| Max deliverable oil viscosity | SAE | 240 | 240 | 240 | |
| Bung adaptor | | - | standard | standard | |
| | | | | | |
| Suitable for drums or tanks | | | | | |
| Packing | | modular | customisable 1" | tank | |
| Weight | kg | 4,7 | 5,2 | 7,2 | |
| Dimensions (A - B - C) | cm | 34,5 - 27 - 4,2 | 34,5 - 27 - 4,2 | 34,5 - 125 - 4,2 | |



KIND OF FLUID: SAE30 oil (ISO VG 100) - 20 °C

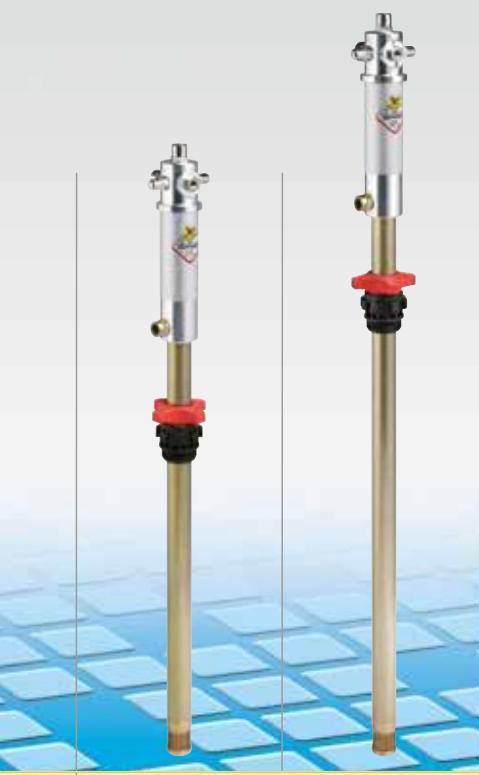
Advantages of double-action

There are many technical solutions for obtaining a reciprocating double-acting pump.

The double-action of RAASM pumps is obtained with solutions that have simplified the pump mechanism itself, ensuring that delivery of the fluid in both alternating movements (upstroke and downstroke) of the pump occurs only through the difference in volume between the diameters of the pumping piston (A) and the pump shaft (B).

On the **upstroke**, delivery is caused by the **pumping piston (A)**.

On the **downstroke** it is caused by the difference in **volume between the diameter of the motor shaft (B) and the diameter of the pumping piston (A)**.



series 650

| | |
|-------|-------|
| 36073 | 36094 |
|-------|-------|

| | |
|-------|-------|
| 36076 | 36096 |
|-------|-------|

Medium/high-viscosity oil

Aluminum

Carbon steel

| | |
|----------|----------|
| F 1/4" G | F 1/4" G |
|----------|----------|

| | |
|----------|----------|
| F 1/2" G | F 1/2" G |
|----------|----------|

| | |
|-------|-------|
| 6 - 8 | 6 - 8 |
|-------|-------|

| | |
|-----|-----|
| 350 | 350 |
|-----|-----|

| | |
|----|----|
| 81 | 81 |
|----|----|

| | |
|-----|-----|
| 240 | 240 |
|-----|-----|

standard on 36076 standard on 36096



suitable for drums
50-60 kg

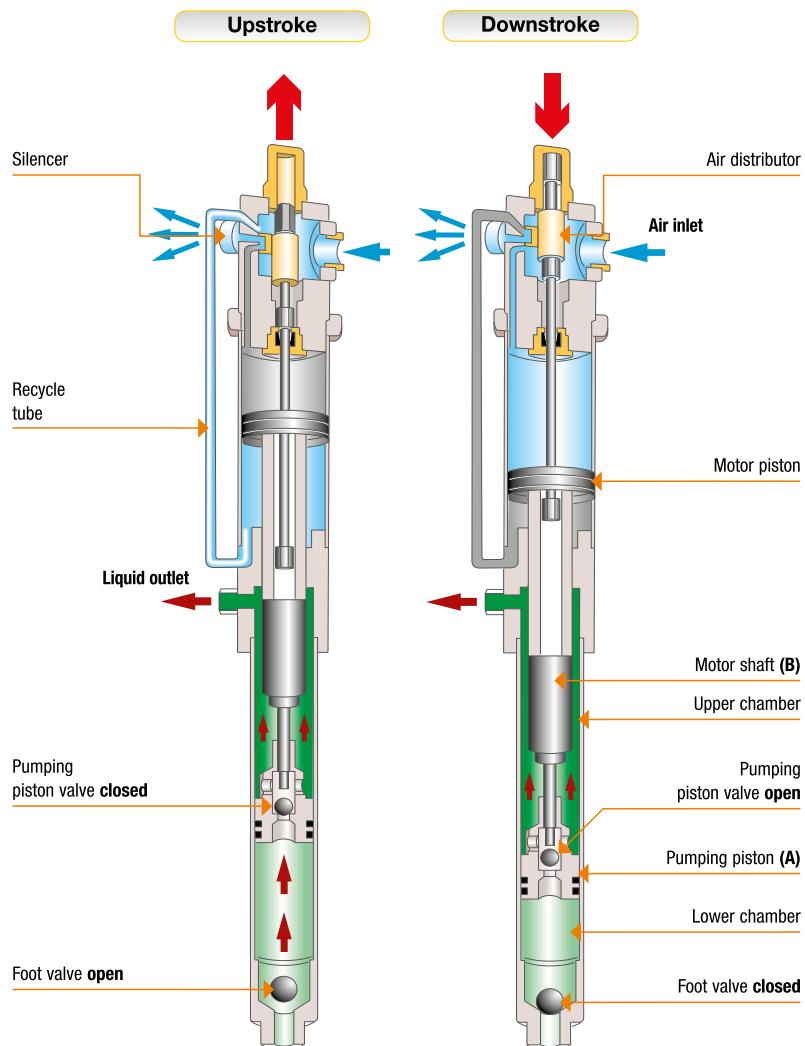
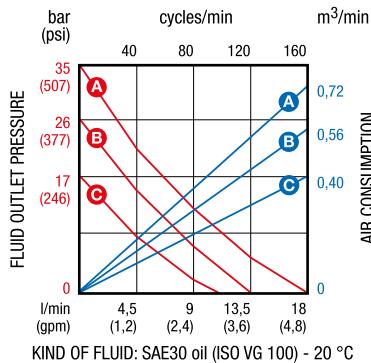


suitable for drums
180-220 kg

| | |
|----------|----------|
| 1 - 0,02 | 1 - 0,02 |
|----------|----------|

| | |
|-----|-----|
| 6,2 | 6,8 |
|-----|-----|

| | |
|-----------------|-----------------|
| 34,5 - 74 - 4,2 | 34,5 - 94 - 4,2 |
|-----------------|-----------------|

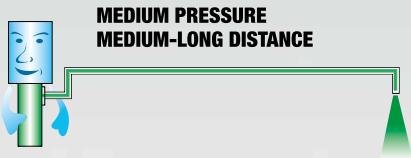


In addition to guaranteeing regular delivery of the fluid, this solution offers the further advantage of having fewer parts inside the pump. This means less wear plus greater and longer reliability.



Air-operated pumps for DISTRIBUTION

Ratio 5:1 Flow rate 45 l/min



Series 900 industrial air-operated double-acting pumps for distribution.
Suitable for transferring oils, lubricants and similar products also with very high viscosity.
The double action guarantees the delivery of a continuous and constant flow, ideal for all needs.
Particularly effective in systems equipped with several distribution points.



Article with seals in PU

| | |
|---------------------------|---------------------|
| Compatible fluids | |
| Suction tube upper body | |
| Suction tube | |
| Air inlet connection | bsp |
| Fluid outlet connection | bsp |
| Air max pressure | bar |
| Max air consumption 8 bar | m ³ /min |
| Noise level | dB |

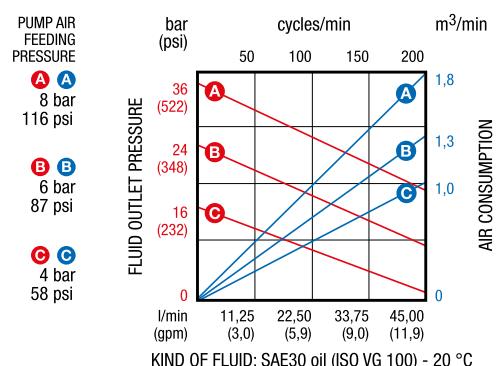
Suitable for drums or tanks

| | | |
|------------------------|---------------------|---------------|
| Packing | N° - m ³ | 1 - 0,040 |
| Weight | kg | 12 |
| Dimensions (A - B - C) | cm | 43 - 23 - 6,2 |



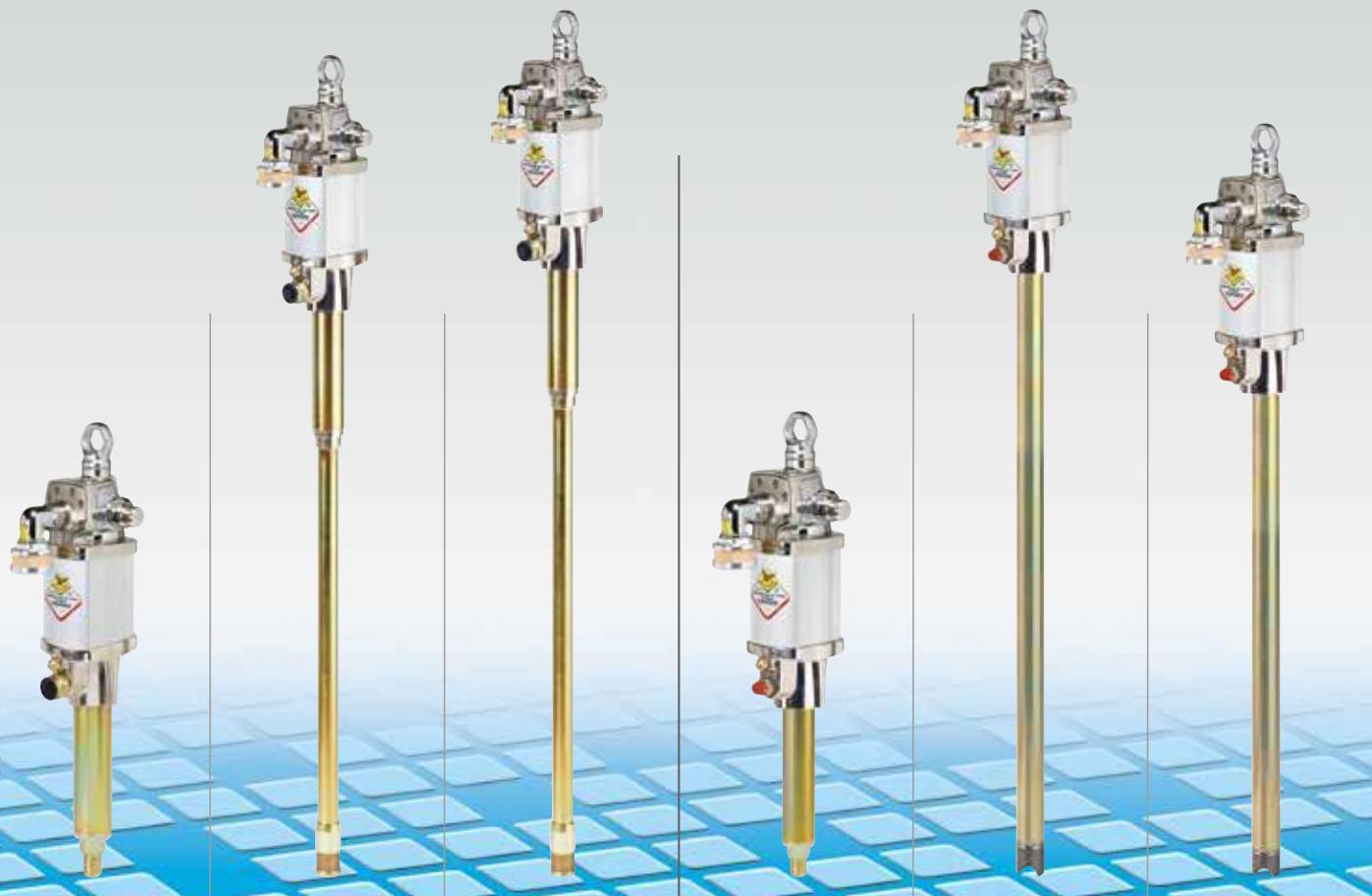
90C/51

| |
|------------------------------|
| Oils, lubricants and similar |
| Aluminum |
| Carbon steel |
| F 1/2" |
| F 3/4" |



Ratio 7:1 Flow rate 30 l/min

Ratio 11:1 Flow rate 30 l/min



series 900

90C/71

91C/71

92C/71

Oils, lubricants and similar

Aluminum

Carbon steel

F 1/2"

F 3/4"

8

1,6

80

F 1/2"

F 3/4"

8

1,6

80

F 1/2"

F 3/4"

8

1,6

80

90C/111

series 900

91C/111

92C/111

Oils, lubricants and grease

Aluminum

Carbon steel

F 1/2"

F 3/4"

8

1,7

80

F 1/2"

F 3/4"

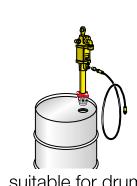
8

1,7

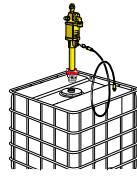
80



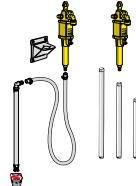
modular



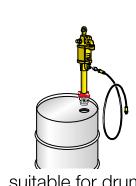
suitable for drums
180-220 kg



tank



modular



suitable for drums
180-220 kg



suitable for drums
50-60 kg

1 - 0,040

11

43 - 27 - 5,3

1 - 0,070

13

43 - 94 - 5,3

1 - 0,080

15

43 - 126 - 5,3

1 - 0,040

11

43 - 27 - 4,5

1 - 0,070

16

43 - 94 - 4,5

1 - 0,070

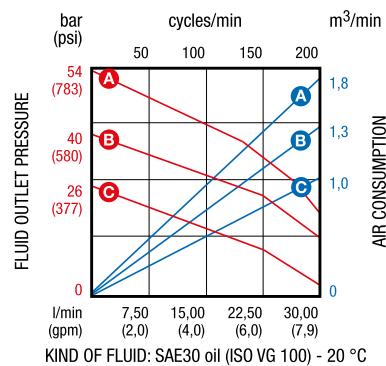
15

43 - 74 - 4,5

PUMP AIR FEEDING PRESSURE
A A
8 bar
116 psi

B B
6 bar
87 psi

C C
4 bar
58 psi



PUMP AIR FEEDING PRESSURE
A A
8 bar
116 psi

B B
6 bar
87 psi

C C
4 bar
58 psi

