

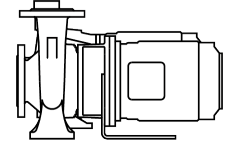


Fluid Overview by Pump Type

There are lots of different pumping technologies on the market, all of which are suited to different fluid applications. The design and working principle of each pump type determines its ability to handle certain viscosities, chemical properties, temperatures, shear sensitivity, solid content and lubricating/non-lubricating fluids.

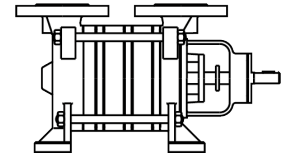
Centrifugal

For clean, low viscosity fluids such as water, thin fuels and water based chemicals, foods and petrochemicals



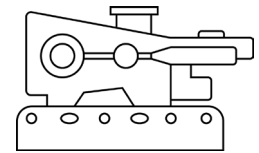
Side Channel

For clean water and low viscosity chemicals even at high temperatures, and fluids with up to 50% gas content such as LPG and condensation



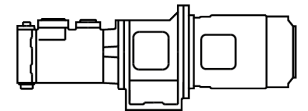
Piston

For clean, low viscosity fluids such as water, thin fuels, oils and water based chemicals and petrochemicals



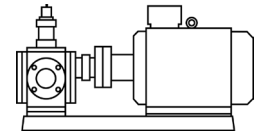
Screw

For clean fuels, oils and other lubricating fluids thanks to its ability to handle fluctuations in viscosity caused by temperature changes



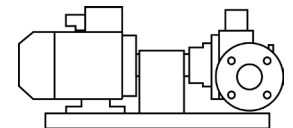
Gear

For clean fuels, oils and other lubricating fluids thanks to its ability to handle fluctuations in viscosity caused by temperature changes



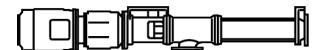
Vane

For clean fuels and other low to medium viscosity liquids, even at high temperatures, including alcohols, chemicals and oils



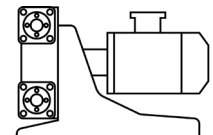
Progressive Cavity / Eccentric Screw

For highly viscous fluids, sludges and slurries, dirty water, waste oils, solid-laden liquids, foods, gas-liquid mixtures and shear sensitive fluids



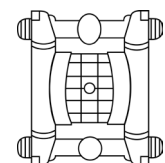
Peristaltic

For almost any fluid including aggressive chemicals, viscous liquids, foods and high solid slurries thanks to its inner tube being the only wetted part



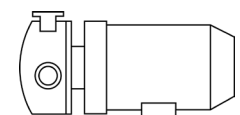
AOD

For almost any fluid including aggressive chemicals, viscous liquids, foods and high solid slurries as the diaphragm can be constructed of many materials



Flexible Impeller

For almost any fluid including water, chemicals, oils, liquids with high solid content, foods and shear sensitive fluids thanks to the differing impellers materials





Fluid Compatibility Table

Doing a fluid compatibility check when sourcing a pump is one of the first things you need to think about! Certain fluid/material combinations can result in corrosion, swelling, brittleness, leaking and even the dissolving of the pump! So ensuring you have the right pump material for the fluid you want, is a must!

Key

- A - Excellent
- B - Good: Minor effect, slight corrosion, or discolouration
- C - Fair: Moderate effect, not recommended for continuous use. Softening or loss of strength, and swelling may occur.
- D - Severe effect: Not recommended for any use

- 1 - Satisfactory to 72°F (22°C)
- 2 - Satisfactory to 120°F (48°C)

Material ↓ Fluid	Material													
	Stainless Steel 316	Cast Iron	Bronze	Hastelloy C	Aluminium	PP	PVDF	PPS	FKM	NBR	EPDM	PTFE	FFKM	
Acetaldehyde	A	C	A	A	B	A1	D	A	D	D	A	A	D	
Acetamide	A	D	D	N/A	A	A1	C	A	B	A	A	A	A	
Acetate Solvent	A	D	C	A	A	B1	A	A	D	C	A	A	N/A	
Acetic Acid	B	D	C	A	B	B	C	A	D	C	A	A	N/A	
Acetic Acid 20%	A	D	C	A	B	A	A	A	C	B	A	A	A	
Acetic Acid 80%	B	D	C	A	B	A	C	A	D	C	A	A	N/A	
Acetic Acid, Glacial	A	D	C	A	B	A1	A1	A	D	C	B	A	B	
Acetic Anhydride	A	D	C	A	A1	B1	B1	A	D	D	B	A	B	
Acetone	A	A	A	A	A	A	D	A	D	D	A	A	A	
Acetyl Bromide	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	A	N/A	
Acetyl Chloride (dry)	A	B	N/A	A	D	D	A2	A	A	D	D	A	A	
Acetylene	A	A	C	N/A	A	A1	A	A	A	B	A	A	A	
Acrylonitrile	A1	A1	N/A	B	B1	A1	A1	N/A	D	D	D	A	A	
Adipic Acid	A2	A	N/A	N/A	A	B2	A2	N/A	A	C	A2	A	A	
Alcohols: Amyl	A	B	A	A	B	B1	A	A	A	B	A	A	C	
Alcohols: Benzyl	B	B	A	A	B	A	A	A	A	D	B	A	A	
Alcohols: Butyl	A	B	A	A	B	A	A	A	A	C	A2	A	A	
Alcohols: Diacetone	A	A	A	A	A1	B2	A1	N/A	D	D	A	A	A	
Alcohols: Ethyl	A	B	A	A	B	A	N/A	N/A	A	C	A	A	A	
Alcohols: Hexyl	A	A	A	A	A	N/A	N/A	N/A	B	A	C	A	A	
Alcohols: Isobutyl	A	C	A	A	B	A1	N/A	N/A	A	B	A	A2	A	
Alcohols: Isopropyl	B	A	A	A	B	A2	N/A	N/A	A	B	A	A2	A	
Alcohols: Methyl	A	A	A	A	A1	A2	A	A	C	A	A	A	A	
Alcohols: Octyl	A	A	A	C	A	N/A	N/A	N/A	B	B	A	N/A	A	
Alcohols: Propyl	A	A	A	A	A	A	A2	A	A	A	A	A	A	
Aluminum Chloride	B	D	D	A	D	A	A	A	A	A	A	A	A	
Aluminum Chloride 20%	C1	D	D	A	D	A	A	A	A	A	A	A	A	
Aluminum Fluoride	D	D	N/A	B	B1	A	A	A	A	A	A	A	A	
Aluminum Hydroxide	C1	A	C	B	B1	A	A	N/A	A	A	A	A	B	
Aluminum Nitrate	A	N/A	N/A	N/A	D	A2	A2	N/A	A	A2	A2	A	A	
Aluminum Potassium Sulfate 10%	A	D	N/A	C	C	A	B	N/A	A	A	A	A	A	
Aluminum Potassium Sulfate 100%	B2	D	N/A	C	C	A	N/A	N/A	A	A	A	A	A	
Aluminum Sulfate	B2	D	B	B	B1	A	A	A	A	A	A	A	A	
Alums	A	D	N/A	B	A	A	N/A	N/A	D	A	A1	A	A	
Amines	A	D	D	B	B	B2	N/A	B	D	D	B	A2	B	
Ammonia 10%	A	A	D	A	A2	A2	A	A1	D	A	A	A	N/A	
Ammonia Nitrate	A	A	D	N/A	C	A	A	A	A	C	A	A	N/A	



Material	Stainless Steel 316												
	Fluid	Cast Iron	Bronze	Hastelloy C	Aluminium	PP	PVDF	PPS	FKM	NBR	EPDM	PTFE	FFKM
Ammonia, anhydrous	A2	A	D	B	A1	A	A	A1	D	B	A	A	B
Ammonia, liquid	A2	A	D	B	A	A2	A	A1	D	C	A	A	N/A
Ammonium Acetate	A	N/A	D	N/A	A	A	N/A	N/A	A	B	A	A	A
Ammonium Bifluoride	B1	D	D	B	B	A	A	N/A	A	B	A2	A	A
Ammonium Carbonate	B	B	D	B	B	A	A	A	A	B	A	A	A
Ammonium Caseinate	A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
Ammonium Chloride	B2	D	D	D	B1	A	A	A	A	B	A	A	N/A
Ammonium Hydroxide	A1	D	D	B	B2	A	A	A	B	D	A	A	A
Ammonium Nitrate	A	B	D	B	B1	A	A	A	A	A	A	A	A
Ammonium Oxalate	A	D	D	A	N/A	A	N/A	N/A	N/A	D	A	N/A	A
Ammonium Persulfate	B	D	D	B	D	A	A1	N/A	A	A	B	A1	A
Ammonium Phosphate, Dibasic	C	D	D	B	B1	A	A	A	A	A	A	A2	A
Ammonium Phosphate, Monobasic	C	D	D	B	B	A	N/A	N/A	A	A	A	A	A
Ammonium Phosphate, Tribasic	B	D	C	B	B	A	N/A	N/A	A	A	A	A	A
Ammonium Sulfate	B	D	D	B	A1	A	A	A	D	A	A	A	A
Ammonium Sulfite	B	D	A	N/A	D	A2	N/A	N/A	A	A1	A1	A2	A
Ammonium Thiosulfate	A	D	D	N/A	N/A	N/A	N/A	N/A	A	A	A1	N/A	A
Amyl Acetate	A	C	A	A	A	B1	A2	A	D	D	A	A	A
Amyl Alcohol	A	B	A	A	B	B1	A	A	A	B	A	A	A
Amyl Chloride	A2	A	A	A1	A1	D	A	N/A	A	D	D	A	A
Aniline	B	C	C	B	C	A1	A1	A	A	D	B	A	A
Aniline Hydrochloride	D	D	D	D	D	D	A2	N/A	B	D	B	A	A
Antifreeze	A	A	A	N/A	A	D	N/A	N/A	A	A	A	N/A	N/A
Antimony Trichloride	D	N/A	A	N/A	D	A	A	N/A	A	B	B1	A	A
Aqua Regia (80% HCl, 20% HNO3)	D	D	D	C	D	B1	A2	D	A	D	C	A	D
Arochlor 1248	B	B	A	A	A	D	N/A	N/A	A	C1	B	A	A
Aromatic Hydrocarbons	C	A	C	N/A	A	D	N/A	N/A	A	D	D	N/A	N/A
Arsenic Acid	A2	D	B	B	D	A	A	A	A	A2	A2	A	A
Arsenic Salts	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	B	N/A	N/A	N/A	N/A
Asphalt	A	A	A1	N/A	A	B1	A	A	A	B	D	A1	A
Barium Carbonate	B	A	B	B	D	A	A	A2	A	A2	A	A	A
Barium Chloride	A1	C	B1	B	D	A	A	A	A	A	A	A	A
Barium Cyanide	A2	C1	C	A	C1	D	N/A	N/A	A	C	A	A1	A
Barium Hydroxide	B	D	D	B	D	B	A	A	A	A	A	A	B
Barium Nitrate	B	A	D	N/A	B	A	N/A	N/A	A	A2	A	A1	A
Barium Sulfate	B1	B	C	A	B	B1	A	A	A	A	A	A	A
Barium Sulfide	B2	D	D	N/A	D	B	A	N/A	A	A	A	A	A
Beer	A	D	A1	A1	A	A1	A	A2	A	A	A	A	N/A
Beet Sugar Liquids	A	A	C	N/A	A	A1	A	N/A	A	A	A	A1	A
Benzaldehyde	B	A	A	A	B	D	A2	A	D	D	A	A1	B
Benzene	B	A	A	B	B	D	A2	A	D	D	D	A	A



Material	Stainless Steel 316												
	Fluid	Cast Iron	Bronze	Hastelloy C	Aluminium	PP	PVDF	PPS	FKM	NBR	EPDM	PTFE	FFKM
Benzene Sulfonic Acid	B	N/A	N/A	B	D	D	N/A	A	D	D	D	A	N/A
Benzoic Acid	B	D	B	B1	B	B1	A	A1	A	D	D	A2	A
Benzol	A1	A	A	B	B1	B	A	A	B	D	D	A	A
Benzonitrile	D	N/A	N/A	C	N/A	N/A	N/A	N/A	N/A	N/A	N/A	A2	N/A
Benzyl Chloride	B1	N/A	D	C	D	C1	N/A	N/A	A	D	D	N/A	A
Bleaching Liquors	N/A	N/A	N/A	N/A	N/A	A1	N/A	N/A	A	D	A	A	A
Borax (Sodium Borate)	A	A	B	B	B1	B	A	A	A	B	A	A	A
Boric Acid	A1	D	B	A	D	A	A	A	A	A	A	A	A
Brewery Slop	A	A	A	N/A	N/A	N/A	N/A	N/A	N/A	A	N/A	N/A	N/A
Bromine	D	N/A	D	A	D	D	A	D	A	D	D	A	A
Butadiene	A1	N/A	C	C	A	C	A	A1	B	D	C	A2	A
Butane	A2	N/A	C	A	A	A1	A	A	A	A	D	A	A
Butanol (Butyl Alcohol)	A1	N/A	A	B	B	A1	A	A	A	A	A2	A2	A
Butter	A	D	D	N/A	A	N/A	N/A	N/A	A	A	A	A	A
Buttermilk	A	D	D	A	A	A1	N/A	N/A	A	A	A1	A	N/A
Butyl Amine	A	N/A	B	B2	A2	B1	A1	D	D	N/A	N/A	A2	B
Butyl Ether	A1	N/A	N/A	N/A	A1	D	A1	A2	D	B2	D	A1	N/A
Butyl Phthalate	B2	N/A	N/A	B2	B2	B2	B1	A	C	D	B2	A2	A
Butylacetate	A	A	A	A	A	B1	B2	A	D	D	B	A	A
Butylene	A	N/A	D	N/A	A	N/A	A	A	A	A	D	A	A
Butyric Acid	B2	D	D	A1	B	B1	A	A	B	D	B	A2	A
Calcium Bisulfate	A	D	C	N/A	N/A	N/A	N/A	N/A	A	A	A	N/A	N/A
Calcium Bisulfide	B	N/A	C	A	C	A	A	N/A	A	A1	C	A	A
Calcium Bisulfite	A	N/A	N/A	B	D	A	A	A	A	A	D	A	A
Calcium Carbonate	B	N/A	A	B	D	A	A	N/A	A	A	A	A	A
Calcium Chlorate	N/A	N/A	N/A	N/A	N/A	N/A	A	N/A	A	A	A	A	A
Calcium Chloride	B2	C	A	A	D	A2	A	A	A	A	A	A	A
Calcium Hydroxide	B	A	D	A	C1	A2	A2	A	A	A	A	A	B
Calcium Hypochlorite	B1	D	D	B	D	A1	A	A	A	C1	B1	A	A
Calcium Nitrate	B2	B	B2	B2	B1	A2	A2	A	A	A2	A2	A2	A
Calcium Oxide	A	N/A	D	A	C	A	A	A	A	A	A	A	A
Calcium Sulfate	B	A	A	B	C	A	A	A	A	A2	A	A	A
Calgon	A	D	C	N/A	N/A	A	N/A	N/A	A	A	A	N/A	N/A
Cane Juice	A	A	A	N/A	B	C1	A1	N/A	N/A	A	A	A	N/A
Carbolic Acid (Phenol)	B	D	B	A	A	B	A1	A	A	D	B	A	A
Carbon Bisulfide	B	N/A	B	N/A	B	D	N/A	N/A	A	C	D	N/A	A
Carbon Dioxide (dry)	A1	D	A	A	B1	A2	A	A	A	A	B	A	A
Carbon Dioxide (wet)	A1	D	A	A	A1	A2	A	A	B	A	B	A	A
Carbon Disulfide	B	A	D	B	A	D	B2	A	A	D	D	A	A
Carbon Monoxide	A	A	A	B	A	A	B	N/A	A	A	A	A	B
Carbon Tetrachloride	B	D	A2	A1	D	D	A2	A	A	D	D	A	A
Carbon Tetrachloride (dry)	B2	N/A	B2	B	D	D	A2	A2	A	C1	B1	A	N/A
Carbon Tetrachloride (wet)	A2	C	A2	B	D	D	A2	A2	N/A	D	D	A	N/A
Carbonated Water	A	D	A	N/A	A	B	N/A	N/A	A	A	N/A	N/A	N/A
Carbonic Acid	A	D	B	A2	B1	A	A	A	A	D	B	A	N/A



Material	Stainless Steel 316												
	Fluid	Cast Iron	Bronze	Hastelloy C	Aluminium	PP	PVDF	PPS	FKM	NBR	EPDM	PTFE	FFKM
Catsup	A	D	A	N/A	D	A	N/A	N/A	A	A	A	N/A	N/A
Chloric Acid	C1	D	D	A2	D	N/A	N/A	N/A	N/A	N/A	N/A	A	N/A
Chlorinated Glue	A	D	A	N/A	N/A	N/A	N/A	N/A	N/A	B	B	N/A	N/A
Chlorine (dry)	B	D	B	A2	C1	D	A	D	A	B	A	A	B
Chlorine Water	C	N/A	B	A2	D	D	B	D	D	D	C	A	A
Chlorine, Anhydrous Liquid	C	D	D	D	D	D	A1	D	C	D	B	A	B
Chloroacetic Acid	A1	D	C	A1	D	C1	A1	A	C	D	B	A	A
Chlorobenzene (Mono)	B	B	C	A	A	C1	A1	A	A	D	D	B	A
Chlorobromomethane	N/A	B	N/A	N/A	N/A	A	N/A	N/A	A	D	B	A	A
Chloroform	A	B	B	A1	B1	C1	A	A	B	D	D	A1	A
Chlorosulfonic Acid	B2	D	D	A1	C	D	D	D	D	D	D	A	A
Chocolate Syrup	A	D	N/A	N/A	A	A2	N/A	N/A	A	A	A	A	N/A
Chromic Acid 10%	B	D	D	A	D	D	A	A	A	D	C	A	A
Chromic Acid 30%	B2	D	D	D	D	D	A2	B	A	D	B	A	A
Chromic Acid 5%	A	D	B1	B	C	D	A	A	A	D	A	A	A
Chromic Acid 50%	B2	D	D	B	D	D	A2	A1	A	D	B	A	A
Chromium Salts	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	A
Cider	A	D	A	N/A	B	A	N/A	N/A	A	A	A	N/A	N/A
Citric Acid	A2	D	D	A	C	A	A	A	A	A	A	A	A
Citric Oils	A	D	A	N/A	C	A	N/A	N/A	A	A	B	N/A	N/A
Cloroxr (Bleach)	A	D	N/A	A	A	D	A	D	A	D	B	A	A
Coffee	A	N/A	A	A	A	A	N/A	N/A	A	A	A	N/A	N/A
Copper Chloride	D	N/A	D	N/A	N/A	A	A	A	A	A	A	A	A
Copper Cyanide	B	A	D	A1	D	A	A	A	A	A	A	A	A
Copper Fluoborate	D	D	N/A	B	N/A	N/A	N/A	N/A	A	B	N/A	N/A	A
Copper Nitrate	A2	D	D	B2	D	A	A	A	A	A	N/A	A	A
Copper Sulfate >5%	B	D	D	A	D	A	A	A	A	A	A	A	A
Copper Sulfate 5%	B	D	B	A	D	A	A	A	A	A	A	A	A
Cream	A	D	A	N/A	A	A	N/A	N/A	N/A	A	N/A	A	N/A
Cresols	A	C	A	B2	A	D	A2	A	A	D	D	N/A	N/A
Cresylic Acid	A	A	D	B1	B2	A1	B1	N/A	B	D	D	A	A
Cupric Acid	B2	N/A	N/A	A1	D	A2	N/A	A	N/A	B2	A2	A	N/A
Cyanic Acid	A	D	N/A	N/A	N/A	N/A	N/A	N/A	D	C	N/A	A	N/A
Cyclohexane	A	B	B	B	A	D	A	A	A	B	D	A	A
Cyclohexanone	A2	B	B	A1	A	D	D	A	D	D	B	A	B
Detergents	A1	N/A	B	B	B	A	A	A	A	A	A	A	A
Diacetone Alcohol	B	N/A	B	N/A	A1	A1	D	N/A	D	D	A	A	A
Dichlorobenzene	B1	N/A	B1	A1	B1	C1	A	N/A	N/A	D	D	A	A
Dichloroethane	B	N/A	D	A	B1	D	A	N/A	B	D	N/A	A1	A
Diesel Fuel	A1	A	A	B	A1	A1	A	A	A	A	D	A	A
Diethyl Ether	B2	N/A	A1	B1	B	A1	A1	A	D	D	D	A	A
Diethylamine	A	B	A	A	B	A1	D	N/A	D	C	B	D	A
Diethylene Glycol	A	A	N/A	B1	B1	A2	A	N/A	A	A2	A2	A2	A
Dimethyl Aniline	B2	N/A	N/A	B2	A2	D	A1	A	D	D	B2	A	A
Dimethyl Formamide	B	N/A	N/A	N/A	A1	A	D	A	D	D	B	A	B



Material	Stainless Steel 316												
	Fluid	Cast Iron	Bronze	Hastelloy C	Aluminium	PP	PVDF	PPS	FKM	NBR	EPDM	PTFE	FFKM
Diphenyl	B	N/A	B	B	B2	D	N/A	N/A	A	D	D	A	A
Diphenyl Oxide	A	A	N/A	B1	B1	D	B2	A	A	A	D	A1	A
Dyes	A	N/A	N/A	N/A	B	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
Epsom Salts (Magnesium Sulfate)	B	A	A	B	B1	A	A	A	A	A	A	A	N/A
Ethane	A1	N/A	N/A	N/A	N/A	D	A	N/A	A	A	D	A	A
Ethanol	A	B	A	A	B	A	N/A	N/A	B	C	A	A	A
Ethanolamine	A	N/A	B	B	B	D	C1	A	D	B	B	A1	A
Ether	A	C	A	B1	B1	D	B1	A	D	D	C	A	A
Ethyl Acetate	B	A	A	A	A2	A1	D	A	D	D	B	A	A
Ethyl Benzoate	N/A	N/A	N/A	N/A	N/A	B1	D	N/A	A	D	N/A	A	A
Ethyl Chloride	A	C	A	B1	B	D	A	A	A	A	A	A	A
Ethyl Ether	B	C	A	B1	B1	D	A2	A	D	D	D	A	A
Ethyl Sulfate	D	N/A	D	N/A	N/A	N/A	N/A	N/A	D	A	N/A	A	A
Ethylene Bromide	A	N/A	B	B	B	D	A	N/A	B	D	C	A	A
Ethylene Chloride	B	N/A	A	N/A	B	C1	A	A	B	D	D	A	A
Ethylene Chlorohydrin	B	N/A	B	B	B	D	A	N/A	A	D	B	A	A
Ethylene Diamine	B	N/A	B	C	B1	N/A	B	A	D	A	A	A	B
Ethylene Dichloride	B	A	C	B	A1	D	A	A	B	D	C	A	A
Ethylene Glycol	B	A	A	B1	A	A	A	A	A	A	A	A	A
Ethylene Oxide	B	D	C	A	D	D	A	D	D	D	C	A	C
Fatty Acids	A	C	A	A	A	A	A	N/A	A	B	D	A	A
Ferric Chloride	D	D	D	B2	D	A	A	A	A	A	A	A	A
Ferric Nitrate	B	N/A	C	B1	D	A	A	A	A	A	A	A	A
Ferric Sulfate	A	D	C	A1	D	A	A	A	A	A	A	A	A
Ferrous Chloride	D	D	C1	B1	D	A	A	A	A	A	N/A	A	A
Ferrous Sulfate	B	D	B	B	B1	A	A	A	A	A2	A	A	A
Fluoboric Acid	B	D	B1	A1	D	A	A1	A	A	A	A2	A	A
Fluorine	A	D	C	B1	A	D	A1	D	B	D	A1	D	B
Fluosilicic Acid	B	D	B2	B	D	A	A1	A	A	A	A2	A	A
Formaldehyde 100%	A	C	B	A	A	C	A	B	A	C	A	A	A
Formaldehyde 40%	A	B	A	B	B	A	A	A	A	B	A	A	A
Formic Acid	A1	D	C	A	A	A1	A	A	D	C	A	A	B
Freon 113	N/A	N/A	N/A	A	N/A	D	B	A	B	A	D	A	C
Freon 12	B	A	B	A	B1	A2	A	A	C	A	B	A	B
Freon 22	A	D	N/A	A	D	B	A	A	D	D	A	A	A
Freon TF	A	A	N/A	A	D	D	B	D	B	A	D	A	C
Freonr 11	A	A	N/A	A	D	A	A	A	D	B	D	A	N/A
Fruit Juice	A	D	N/A	A	A	B	A	N/A	A	A	N/A	A	N/A
Fuel Oils	A	A	A	A1	C1	A	B	A	A	A	D	B	A
Furan Resin	A	N/A	N/A	B	A	D	D	A	D	D	C	A	A
Furfural	B	B	B	B	A1	D	B2	A	D	D	D	A	B
Gallic Acid	B	D	B	B1	D	A	A1	A	A	B	B	B	A
Gasoline (higharomatic)	A	A	A	A	D	A	A	A	A	A	D	B	N/A
Gasoline, leaded, ref.	A2	N/A	A2	A	A	B	A	A	A	A2	D	A	N/A



Material	Stainless Steel 316												
	Fluid	Cast Iron	Bronze	Hastelloy C	Aluminium	PP	PVDF	PPS	FKM	NBR	EPDM	PTFE	FFKM
Gasoline, unleaded	A2	A	A2	A	A2	C1	A	A	A	A1	D	A	N/A
Gelatin	A2	A	A	A	A	A	A	N/A	A	A	A	A	A
Glucose	A	A	N/A	A	A	A	A	B	A	A	A	A	A
Glue, P.V.A.	A2	A	A	A	A	N/A	N/A	N/A	A	A	A	A	N/A
Glycerin	A	A	A	A	A	A	A	A	A	A	A	A	A
Glycolic Acid	A	N/A	N/A	A	N/A	A	B	A	D	A	A	A	A
Gold Monocyanide	A	D	N/A	N/A	N/A	N/A	A	N/A	N/A	A	N/A	D	N/A
Grape Juice	A	D	A	N/A	N/A	N/A	A	N/A	A	A	A	A	N/A
Grease	A	A	A	A	N/A	N/A	A	N/A	A	A	D	A	N/A
Heptane	A	A	A	A	A	C2	A	A	A	A	D	A	N/A
Hexane	A	A	A	A	A	B1	A	A	A	A	D	A	N/A
Honey	A	A	A	A	A	A	A	N/A	A	A	A	A	N/A
Hydraulic Oil (Petro)	A	A	A	A	A	D	A	D	A	A	D	A	A
Hydraulic Oil (Synthetic)	A	N/A	A	A	A	D	A	N/A	N/A	D	A	A	N/A
Hydrazine	A	D	N/A	N/A	N/A	C	A	N/A	D	B	A	A	B
Hydrobromic Acid 100%	D	D	N/A	C	D	C1	A	A1	A	D	A	A	A
Hydrobromic Acid 20%	D	D	N/A	A	D	A2	A	N/A	A	D	A	N/A	N/A
Hydrochloric Acid 100%	D	D	D	A	D	B1	A	D	B	D	D	A	A
Hydrochloric Acid 20%	D	D	D	A1	D	B2	A	D	A	N/A	A	A	A
Hydrochloric Acid 37%	D	D	D	B	D	C	A	D	A	B	C	A	A
Hydrochloric Acid, Dry Gas	D	N/A	A	A	D	B	A	A	B	N/A	N/A	A	A
Hydrocyanic Acid	A	D	A	A	A	A	A	B	A	B	B	A	A
Hydrocyanic Acid (Gas 10%)	N/A	N/A	N/A	N/A	N/A	A	N/A	N/A	A	B	A	A	A
Hydrofluoric Acid 100%	B1	D	B1	B	D	C1	A	D	B	D	D	A	A
Hydrofluoric Acid 20%	D	D	B2	B	D	A2	A	A	A	D	D	A	A
Hydrofluoric Acid 50%	D	D	B2	B	D	A2	A	A	A	D	D	A	A
Hydrofluoric Acid 75%	D	D	B1	B	D	C1	A	B	B	D	C	A	A
Hydrofluosilicic Acid 100%	D	D	B2	B	D	A	A1	A1	A	B	A	A	A
Hydrofluosilicic Acid 20%	B1	B	B2	B	D	A	A	A	A	A	A	A	A
Hydrogen Gas	A	N/A	A	A	A	A	A	A	A	A	A	A	A
Hydrogen Peroxide 10%	B	C	B1	A	A	A	A	A	A	D	A	A	B
Hydrogen Peroxide 100%	A2	B	B1	A	A	B1	A1	C	A	D	D	A	B
Hydrogen Peroxide 30%	B	B	B1	A	A	B1	A	A1	A	D	B	A	B
Hydrogen Peroxide 50%	A2	N/A	B1	A	A	B1	A1	N/A	A	D	B	A	B
Hydrogen Sulfide (aqua)	A	D	A	A	B	A1	A	A	D	D	B	A	A
Hydrogen Sulfide (dry)	A	D	B	A	B	A1	A	A	D	D	B	A	A
Hydroquinone	B	N/A	N/A	B	B	A	N/A	N/A	B	D	D	A	B
Hydroxyacetic Acid 70%	N/A	B	N/A	N/A	N/A	N/A	A	N/A	A	A	A	A	A
Ink	C	D	N/A	N/A	N/A	N/A	A	N/A	A	A	N/A	A	N/A
Iodine	D	D	A	A	A	C	A2	D	A	B	B	A	A
Iodine (in alcohol)	N/A	N/A	B	B	B	N/A	A	N/A	N/A	N/A	A	N/A	N/A
Iodoform	A	N/A	N/A	D	N/A	N/A	C	N/A	N/A	D	A	C	N/A
Isooctane	A1	N/A	A1	N/A	A1	A2	A2	A	A	A2	D	A	A
Isopropyl Acetate	A	N/A	A1	B	D	B1	D	N/A	D	D	B	A	A



Material	Stainless Steel 316												
	Fluid	Cast Iron	Bronze	Hastelloy C	Aluminium	PP	PVDF	PPS	FKM	NBR	EPDM	PTFE	FFKM
Isopropyl Ether	A	N/A	A	A	A	B	D	N/A	D	B	D	A1	A
Isotane	N/A	N/A	N/A	N/A	D	D	A	N/A	A	A	N/A	N/A	N/A
Jet Fuel (JP3, JP4, JP5)	A	A	A	A	A	A1	B	A	A	A	D	A	A
Kerosene	A	A	A	B	A	B	A	A	A	A	D	A	A
Ketones	A	N/A	A	A	B	C	C1	A	D	D	A	A	N/A
Lacquer Thinners	A	C	A	A	A	D	N/A	N/A	D	D	D	A	A
Lacquers	A	C	A	A	A	D	D	N/A	D	D	D	A	A
Lactic Acid	B1	D	B2	B1	B	B	B1	A	A	A	A	A	A
Lard	A	A	A	A	A	B1	A	N/A	A	A	D	A	A
Latex	A2	N/A	N/A	A	A	A2	A	N/A	A	A	A	A	N/A
Lead Acetate	B1	A	B1	B1	D	A1	A	A	A	B	A	A	A
Lead Nitrate	B1	N/A	B2	B2	D	A2	A2	A	A	A2	A2	A1	A
Lead Sulfamate	C	N/A	N/A	N/A	C	A2	A	N/A	A	B	A	B	A
Ligroin	A	N/A	N/A	N/A	D	A2	A	N/A	A	A	D	A	A
Lime	A	A	N/A	N/A	A	N/A	A	N/A	A	A	D	A1	N/A
Linoleic Acid	A	N/A	N/A	N/A	A2	B1	A2	N/A	B	B1	D	A	A
Lithium Chloride	A2	A	A2	N/A	D	A2	A2	N/A	A	A2	A1	A	A
Lithium Hydroxide	B	N/A	B	B	D	N/A	N/A	N/A	C	C	N/A	A	A
Lubricants	A2	A	A2	A	A2	A1	A	A	A	A	D	A	A
Lye: Ca(OH) ₂ Calcium Hydroxide	B	A	D	A1	C1	A2	A2	A	A	A	A	A	B
Lye: KOH Potassium Hydroxide	A1	B2	D	B1	D	A	A	A	B	B1	A2	A	C
Lye: NaOH Sodium Hydroxide	B1	D	D	C	D	A	D	A	B	A1	B1	A	C
Magnesium Bisulfate	A1	N/A	A1	N/A	D	A2	N/A	N/A	N/A	B	N/A	A	N/A
Magnesium Carbonate	B	N/A	A	B	A	A	A	N/A	A	A2	A	A1	N/A
Magnesium Chloride	D	D	B	A2	D	A2	A	A1	A	A2	A	A	A
Magnesium Hydroxide	A1	A	B	A	C1	A	A	A	A	A	A	A	C
Magnesium Nitrate	B	D	A	A	B	A	A	A	A	A	A	A	N/A
Magnesium Oxide	A	A	N/A	N/A	B	N/A	N/A	N/A	A	A	N/A	A	N/A
Magnesium Sulfate (Epsom Salts)	B	A	A	B	B1	A	A	A	A	A	A	A	N/A
Maleic Acid	B	A	B	B	B1	A	A	B	A	D	D	A	A
Maleic Anhydride	A	N/A	N/A	N/A	A	D	A	N/A	A	D	D	A	A
Malic Acid	A2	N/A	B2	B	B1	A1	A	N/A	A	A	D	A	A
Manganese Sulfate	B2	A	A2	A2	B1	N/A	A2	A2	A	A2	A2	A	A
Mash	A	N/A	N/A	N/A	A	N/A	N/A	N/A	N/A	A	A	N/A	N/A
Mayonnaise	A	D	N/A	A	A	N/A	A	N/A	A	C	N/A	A	N/A
Melamine	D	D	N/A	N/A	N/A	A	N/A	N/A	A	C	A	A	A
Mercuric Chloride (dilute)	D	D	D	C	D	B	A	A	A	A	A1	A	A
Mercuric Cyanide	C	C	D	A	D	B	A	A	A	A	A1	B	A
Mercurous Nitrate	A1	N/A	N/A	A1	D	A	A	N/A	A	B1	A1	A	A
Mercury	A	A	A	A2	D	B	A	N/A	A	A	A	A	A
Methane	A	N/A	A	A	A	A	A	N/A	A	A	D	A	A



Material ----- Fluid	Stainless Steel 316												
	Cast Iron	Bronze	Hastelloy C	Aluminium	PP	PVDF	PPS	FKM	NBR	EPDM	PTFE	FFKM	
Methanol (Methyl Alcohol)	A	A	A	A	A1	A2	A	A	C	A	A	A	A
Methyl Acetate	B	A	A	A	A	D	B1	N/A	D	D	B	A	A
Methyl Acetone	A	A	A	N/A	A	N/A	D	N/A	D	D	A1	A	N/A
Methyl Acrylate	N/A	A	N/A	N/A	N/A	D	B1	N/A	D	D	B	N/A	A
Methyl Alcohol 10%	A	A	A	A	A1	A2	A	A	C	A	A	A	A
Methyl Bromide	A	A	N/A	N/A	D	C	A	N/A	A	B1	D	A	A
Methyl Butyl Ketone	A	N/A	N/A	N/A	N/A	D	D	N/A	D	D	A1	N/A	A
Methyl Cellosolve	B	C	A	N/A	B	B	A	N/A	D	A1	B2	A	A
Methyl Chloride	A	D	B2	B	D	D	A	B	A	D	D	A	A
Methyl Dichloride	N/A	N/A	N/A	N/A	N/A	D	D	N/A	A	D	D	N/A	N/A
Methyl Ethyl Ketone	A	A	A	A	B	B	D	A	D	D	A2	A	A
Methyl Ethyl Ketone Peroxide	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	D	D	D	N/A	A
Methyl Isobutyl Ketone	B	C	A	A	B	A	D	A	D	D	B1	A	A
Methyl Isopropyl Ketone	A	C	A	N/A	A	N/A	N/A	N/A	D	D	C1	A	N/A
Methyl Methacrylate	B	C	N/A	N/A	N/A	D	B1	N/A	D	D	D	N/A	A
Methylamine	A	A	A2	N/A	A	A2	C	N/A	C	B	A1	A	N/A
Methylene Chloride	B	B	B	B	C	B1	B1	A	B	D	C1	A	A
Milk	A	D	A	A	A	B	A2	N/A	A	A1	A	A	N/A
Mineral Spirits	A	B	A	B	A	B	N/A	A	A	A	D	A	N/A
Molasses	A	B	A	A	A	B	B1	N/A	A	A	A1	A	N/A
Monochloroacetic acid	A1	D	B1	A2	D	N/A	B1	N/A	B	D	C	A2	A
Monoethanolamine	A	A	A	N/A	B	B	C	A	D	B1	B	A	A
Morpholine	A1	N/A	N/A	A1	A1	B2	B1	C	N/A	D	D	A2	A
Motor oil	A2	N/A	A1	N/A	A1	A1	B	A	A	A	D	A	N/A
Mustard	A	D	A	A	B	A	A	N/A	A	B	A	A	N/A
Naphtha	A	B	A	B	A	B	A	A	A	A	D	B	A
Naphthalene	A	A	A	A	B1	B	A2	A	A	D	D	A	A
Natural Gas	A	A	A	N/A	A	A	N/A	N/A	A	A	D	A	A
Nickel Chloride	C	D	B1	B	D	A	A	A	A	A1	A1	A	A
Nickel Nitrate	B2	C	A2	B2	D	A2	A2	N/A	A	A1	A2	A2	A
Nickel Sulfate	B1	D	B	B	D	A	A	A	A	A1	A1	A	A
Nitrating Acid (<15% HNO3)	D	C	N/A	A	D	C	N/A	C	D	N/A	N/A	A	N/A
Nitrating Acid (>15% H2SO4)	C	C	N/A	A	D	C	N/A	D	D	D	A1	A	N/A
Nitrating Acid (S1% Acid)	A	N/A	N/A	A	D	C	N/A	C	D	N/A	N/A	A	N/A
Nitrating Acid (S15% H2SO4)	C	A	N/A	A	D	C	N/A	C	D	N/A	N/A	A	N/A
Nitric Acid (20%)	A	D	A1	A1	D	A2	A	C	A	D	A1	A	N/A
Nitric Acid (50%)	A1	D	A1	A1	D	B	A1	C	A	D	D	A	B
Nitric Acid (510%)	A	D	A1	A1	A	A	A1	B1	A	D	A1	A	N/A
Nitric Acid (Concentrated)	A1	D	A2	B1	D	D	A1	C	A	D	D	A	B
Nitrobenzene	B	C	A	D	B	B1	A1	A2	A	D	B1	A	A
Nitrogen Fertilizer	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	A	N/A



Material	Stainless Steel 316												
	Fluid	Cast Iron	Bronze	Hastelloy C	Aluminium	PP	PVDF	PPS	FKM	NBR	EPDM	PTFE	FFKM
Nitromethane	A1	N/A	N/A	A	A	B2	A2	A2	D	D	B2	A	A
Nitrous Acid	B	N/A	B	D	D	A	B	N/A	A	N/A	A	A	A
Nitrous Oxide	B	N/A	D	B	B	D	D	N/A	A	N/A	A	A	A
Oils: Aniline	A	A	A	B	D	A	A	N/A	C	D	B	A	A
Oils: Anise	A	A	A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
Oils: Bay	A	A	A	N/A	N/A	N/A	A	N/A	A	N/A	N/A	N/A	N/A
Oils: Bone	A	A	A	N/A	N/A	A	A	N/A	A	A	N/A	A	N/A
Oils: Castor	A	A	N/A	N/A	A	A	A	N/A	A	B	B	A	A
Oils: Cinnamon	A	N/A	N/A	N/A	N/A	D	N/A	N/A	N/A	N/A	N/A	A	N/A
Oils: Citric	A	D	N/A	A	A	A	A	N/A	A	D	B	A	N/A
Oils: Clove	A	N/A	N/A	A	B	N/A	N/A	N/A	N/A	A	N/A	A	N/A
Oils: Coconut	A	A	N/A	A	A	A1	A	N/A	A	A	D	A	A
Oils: Cod Liver	A	N/A	N/A	A	A	A1	A	N/A	A	A	A	A	A
Oils: Corn	A	A	N/A	A	A	A2	A	N/A	A	D	C	A	A
Oils: Cottonseed	A	A	N/A	A	A	A	A	A	A	A	D	A	A
Oils: Creosote	B	N/A	A	B	B	C	N/A	N/A	A	D	D	A	A
Oils: Diesel Fuel (20, 30, 40, 50)	A	A	A	B	A	A1	A	A	A	A	D	A	A
Oils: Fuel (1, 2, 3, 5A, 5B, 6)	A	A	A	A1	C1	B	B	A	A	B	D	A	A
Oils: Ginger	D	N/A	D	N/A	N/A	N/A	A	N/A	N/A	A	A	A	N/A
Oils: Hydraulic Oil (Petro)	A	A	A	A	A	D	A	D	A	A	D	A	A
Oils: Hydraulic Oil (Synthetic)	A	N/A	A	A	A	D	A	N/A	N/A	D	A	A	N/A
Oils: Lemon	A	N/A	A	N/A	A	N/A	A	N/A	A	N/A	D	A	N/A
Oils: Linseed	A	N/A	A	B	B	A	A	B	A	A	D	A	A
Oils: Mineral	A	N/A	A	A	A	A	A	A	A	A	D	A	A
Oils: Olive	A	N/A	A	A	A	A	N/A	N/A	A	D	D	A1	A
Oils: Orange	A	N/A	A	A	A	A	A	N/A	A	A	N/A	N/A	N/A
Oils: Palm	A	A	A	N/A	N/A	N/A	A	N/A	A	A	A	A	N/A
Oils: Peanut	A	A	A	N/A	A	D	A	N/A	A	A	D	A	A
Oils: Peppermint	A	N/A	A	N/A	D	N/A	A	N/A	A	D	N/A	A	N/A
Oils: Pine	A	C	A	N/A	A	B	A	N/A	A	D	D	A	A
Oils: Rapeseed	A	A	A	N/A	N/A	D	A	N/A	A	D	A	A	A
Oils: Rosin	A1	N/A	B1	A	B1	A2	A	N/A	A	A	N/A	A	N/A
Oils: Sesame Seed	A	A	A	N/A	N/A	A	A	N/A	A	A	N/A	A	N/A
Oils: Silicone	A	A	A	A	A	A	A	A1	A	A	A	A	A
Oils: Soybean	A	A	A	A	A	A1	A	N/A	A	A	C	A	A
Oils: Sperm (whale)	A	A	A	N/A	N/A	N/A	A	N/A	N/A	A	N/A	A	N/A
Oils: Tanning	A	N/A	A	N/A	N/A	N/A	A	N/A	A	A	N/A	N/A	N/A
Oils: Transformer	A	N/A	N/A	N/A	A	B	A	N/A	A	A	D	A	A
Oils: Turbine	A	A	A	N/A	A	B1	A	N/A	A	B	A	A	A
Oleic Acid	A	N/A	B1	A2	A	B1	A	A	A	B	B	A	A
Oleum 100%	A	N/A	D	D	B	D	D	A1	B	D	D	A	N/A
Oleum 25%	B	N/A	B	A	B	D	C1	A1	B	D	D	A	N/A
Oxalic Acid (cold)	A	C	B2	B	A	A2	B	A	A	D	A	A1	A



Material	Fluid												
	Stainless Steel 316	Cast Iron	Bronze	Hastelloy C	Aluminium	PP	PVDF	PPS	FKM	NBR	EPDM	PTFE	FFKM
Ozone	A	N/A	B	N/A	B	B	A	N/A	A	D	A	A	B
Palmitic Acid	A1	N/A	A	B	B	B1	A2	N/A	A	A2	B1	A2	A
Paraffin	A	N/A	A	B	A	A1	A	N/A	A	B	D	A	N/A
Pentane	C	N/A	C	A	B	D	A	N/A	A	A	D	A	N/A
Perchloric Acid	C	N/A	B	B	D	C	A	N/A	A	D	B	A	B
Perchloroethylene	A1	A	B	B	C	D	A	A	A	C	D	A	A
Petrolatum	A	N/A	A	A	N/A	D	A	N/A	A	A	A	C	A
Petroleum	A1	N/A	A1	N/A	D	B1	A	N/A	A	A2	D	A2	N/A
Phenol (10%)	B	D	B	B	A	B1	A	A	A	D	B	A	N/A
Phenol (Carbolic Acid)	B	D	B	A	A	B	A1	A	A	D	B	A	A
Phosphoric Acid (>40%)	D	D	B	A2	C	A2	B	A	A	D	B	A	A
Phosphoric Acid (crude)	B	D	B	A2	C	B2	A	A	A	D	B	A	N/A
Phosphoric Acid (molten)	C	N/A	N/A	C	C	D	D	N/A	D	N/A	N/A	N/A	N/A
Phosphoric Acid (S40%)	C	D	B	A2	C	A2	B	A	D	D	B	A	N/A
Phosphoric Acid Anhydride	N/A	N/A	N/A	N/A	C	A	D	D	D	D	N/A	N/A	N/A
Phosphorus	A2	N/A	A2	A2	B	A	A1	N/A	N/A	N/A	N/A	A2	N/A
Phosphorus Trichloride	A2	N/A	N/A	A2	D	N/A	A2	A	A	D	A1	A2	N/A
Photographic Developer	A	D	A	B	N/A	A	N/A	N/A	A	A	B	A	N/A
Photographic Solutions	N/A	N/A	A2	B2	N/A	A2	B2	A2	A	B	A1	A2	N/A
Phthalic Acid	A	N/A	B2	B2	B2	A	A2	N/A	A	D	A1	A2	N/A
Phthalic Anhydride	A	N/A	A	A	A	D	A	N/A	A	D	A	A	N/A
Picric Acid	B	A	B	B	C	B1	A1	A	A	C	B	A	A
Plating Solutions, Antimony Plating 130°F	A	A	A	A	A	A	A	N/A	N/A	A	N/A	A	N/A
Plating Solutions, Arsenic Plating 110°F	A	A	A	A	A	A	A	N/A	N/A	A	N/A	A	N/A
Plating Solutions, Brass Plating: HighSpeed Brass Bath 110°F	A	A	N/A	A	A	A	B	N/A	N/A	A	N/A	A	N/A
Plating Solutions, Brass Plating: Regular Brass Bath 100°F	A	A	A	A	A	A	B	N/A	N/A	A	N/A	A	N/A
Plating Solutions, Bronze Plating: CuCd Bronze Bath R.T.	A	A	N/A	A	A	A	A	N/A	N/A	A	A	A	N/A
Plating Solutions, Bronze Plating: CuSn Bronze Bath 160°F	A	A	N/A	A	A	A	A	N/A	N/A	A	A	A	N/A
Plating Solutions, Bronze Plating: CuZn Bronze Bath 100°F	A	A	N/A	A	A	A	A	N/A	N/A	A	N/A	A	N/A
Plating Solutions, Cadmium Plating: Cyanide Bath 90°F	A	A	N/A	A	A	A	A	N/A	N/A	A	N/A	A	N/A
Plating Solutions, Cadmium Plating: Fluoborate Bath 100°F	A	D	N/A	D	A	A	A	N/A	N/A	B	N/A	A	N/A



Material	Stainless Steel 316	Cast Iron	Bronze	Hastelloy C	Aluminium	PP	PVDF	PPS	FKM	NBR	EPDM	PTFE	FFKM
Fluid													
Plating Solutions, Chromium Plating: Barrel Chrome Bath 95°F	D	C	N/A	D	A	A	C	N/A	N/A	D	N/A	A	N/A
Plating Solutions, Chromium Plating: Black Chrome Bath 115°F	C	A	N/A	D	A	A	C	N/A	N/A	C	N/A	A	N/A
Plating Solutions, Chromium Plating: ChromicSulfuric Bath 130°F	C	A	N/A	D	A	A	C	N/A	N/A	D	N/A	A	N/A
Plating Solutions, Chromium Plating: Fluoride Bath 130°F	D	C	N/A	D	A	A	C	N/A	N/A	D	N/A	A	N/A
Plating Solutions, Chromium Plating: Fluosilicate Bath 95°F	C	C	N/A	D	A	D	C	N/A	N/A	D	N/A	A	N/A
Plating Solutions, Copper Plating (Acid): Copper Fluoborate Bath 120°F	D	D	N/A	D	A	A	A	N/A	N/A	B	N/A	A	N/A
Plating Solutions, Copper Plating (Acid): Copper Sulfate Bath R.T.	D	A	N/A	D	A	A	A	N/A	N/A	A	N/A	A	N/A
Plating Solutions, Copper Plating (Cyanide): Copper Strike Bath 120°F	A	A	N/A	A	N/A	A	B	N/A	N/A	A	N/A	A	N/A
Plating Solutions, Copper Plating (Cyanide): High-Speed Bath 180°F	A	A	N/A	A	A	A	A	N/A	N/A	A	N/A	A	N/A
Plating Solutions, Copper Plating (Cyanide): Rochelle Salt Bath 150°F	A	A	N/A	A	A	A	A	N/A	N/A	A	N/A	A	N/A
Plating Solutions, Copper Plating (Misc): Copper (Electroless)	N/A	N/A	N/A	N/A	A	A	A	N/A	N/A	D	N/A	A	N/A
Plating Solutions, Copper Plating (Misc): Copper Pyrophosphate	A	A	N/A	A	A	A	A	N/A	N/A	A	N/A	A	N/A
Plating Solutions, Gold Plating: Acid 75°F	C	N/A	N/A	A	N/A	A	N/A	N/A	N/A	A	N/A	A	N/A
Plating Solutions, Gold Plating: Cyanide 150°F	A	N/A	N/A	A	N/A	A	N/A	N/A	N/A	A	N/A	A	N/A
Plating Solutions, Gold Plating: Neutral 75°F	C	N/A	N/A	A	N/A	A	N/A	N/A	N/A	A	N/A	A	N/A
Plating Solutions, Indium Sulfamate Plating R.T.	C	N/A	N/A	A	N/A	A	N/A	N/A	N/A	A	N/A	A	N/A
Plating Solutions, Iron Plating: Ferrous Am Sulfate Bath 150°F	C	N/A	N/A	A	N/A	A	N/A	N/A	N/A	A	N/A	A	N/A



Material													
	Stainless Steel 316	Cast Iron	Bronze	Hastelloy C	Aluminium	PP	PVDF	PPS	FKM	NBR	EPDM	PTFE	FFKM
Fluid													
Plating Solutions, Iron Plating: Ferrous Chloride Bath 190°F	D	N/A	N/A	D	N/A	C	N/A	N/A	N/A	B	N/A	A	N/A
Plating Solutions, Iron Plating: Ferrous Sulfate Bath 150°F	C	N/A	N/A	A	N/A	A	N/A	N/A	N/A	A	N/A	A	N/A
Plating Solutions, Iron Plating: Fluoborate Bath 145°F	D	N/A	N/A	B	N/A	A	N/A	N/A	N/A	B	N/A	A	N/A
Plating Solutions, Iron Plating: Sulfamate 140°F	D	N/A	N/A	B	N/A	A	N/A	N/A	N/A	A	N/A	A	N/A
Plating Solutions, Iron Plating: SulfateChloride Bath 160°F	D	N/A	N/A	D	N/A	A	N/A	N/A	N/A	B	N/A	A	N/A
Plating Solutions, Lead Fluoborate Plating	C	N/A	N/A	A	N/A	A	N/A	N/A	N/A	B	N/A	A	N/A
Plating Solutions, Nickel Plating: Electroless 200°F	N/A	N/A	N/A	N/A	N/A	D	N/A	N/A	N/A	D	N/A	A	N/A
Plating Solutions, Nick- el Plating: Fluoborate 100170°F	C	N/A	N/A	A	N/A	A	N/A	N/A	N/A	B	N/A	A	N/A
Plating Solutions, Nickel Plating: HighChloride 130160°F	C	N/A	N/A	A	N/A	A	N/A	N/A	N/A	A	N/A	A	N/A
Plating Solutions, Nick- el Plating: Sulfamate 100140°F	C	N/A	N/A	A	N/A	A	N/A	N/A	N/A	A	N/A	A	N/A
Plating Solutions, Nick- el Plating: Watts Type 115160°F	C	N/A	N/A	A	N/A	A	N/A	N/A	N/A	A	N/A	A	N/A
Plating Solutions, Rhodi- um Plating 120°F	D	N/A	N/A	D	N/A	A	N/A	N/A	N/A	A	A	A	N/A
Plating Solutions, Silver Plating 80120°F	A	N/A	N/A	A	N/A	A	N/A	N/A	N/A	A	A	A	N/A
Plating Solutions, Tin- Fluoborate Plating 100°F	C	N/A	N/A	A	N/A	A	N/A	N/A	N/A	B	N/A	A	N/A
Plating Solutions, TinLead Plating 100°F	C	N/A	N/A	A	N/A	A	N/A	N/A	N/A	B	N/A	A	N/A
Plating Solutions, Zinc Plating: Acid Chloride 140°F	D	N/A	N/A	D	N/A	A	N/A	N/A	N/A	A	N/A	A	N/A
Plating Solutions, Zinc Plating: Acid Fluoborate Bath R.T.	C	N/A	N/A	A	N/A	A	N/A	N/A	N/A	B	N/A	A	N/A
Plating Solutions, Zinc Plating: Acid Sulfate Bath 150°F	C	N/A	N/A	A	N/A	A	N/A	N/A	N/A	A	N/A	A	N/A



Material	Fluid												
	Stainless Steel 316	Cast Iron	Bronze	Hastelloy C	Aluminium	PP	PVDF	PPS	FKM	NBR	EPDM	PTFE	FFKM
Plating Solutions, Zinc Plating: Alkaline Cyanide Bath R.T.	A	N/A	N/A	A	N/A	A	N/A	N/A	N/A	A	N/A	A	N/A
Potash (Potassium Carbonate)	B	C	B	B	D	A	A	N/A	A	A	A1	N/A	A
Potassium Bicarbonate	B	A	B	B	D	A	B	A	A	A	A	A	A
Potassium Bromide	B	D	B	B	C1	A	A	A	A	A	A1	A	A
Potassium Chlorate	B	C	B1	B	B	A	A	A	A	A1	A1	A	A
Potassium Chloride	A1	A	B	A	D	A	A	A	A	A1	A1	A	A
Potassium Chromate	B1	A	B1	A	B1	A	B	N/A	A	A1	A2	A1	A
Potassium Cyanide Solutions	B1	B	D	B	D	A	A	A	A	A1	A1	A	A
Potassium Dichromate	B1	A	B1	B	B	A	A	A	A	A1	A1	A	A
Potassium Ferricyanide	B1	C	B2	B2	B2	A2	A2	N/A	A	D	A	A2	A
Potassium Ferrocyanide	B	C	B1	B	B1	A	A	N/A	A	D	A	A	A
Potassium Hydroxide (Caustic Potash)	A1	B2	D	B1	D	A	A	A	B	B1	A2	A	C
Potassium Hypochlorite	B	A	D	B2	D	N/A	A1	A	D	A1	A1	A2	A
Potassium Iodide	A1	A	A1	A2	B1	A2	A2	A2	A	A1	A	A2	A
Potassium Nitrate	B	A	B1	B1	B	A	A	A	A	A2	A	A	A
Potassium Oxalate	B1	A	A1	A1	B1	N/A	N/A	N/A	N/A	N/A	N/A	A2	N/A
Potassium Permanganate	B	A	A1	A1	B1	A1	A	A	A	C	A	A	A
Potassium Sulfate	A	A	A1	B1	C	A	A	A	A	A2	A1	A	A
Potassium Sulfide	B	B	D	N/A	D	A	A	A	A	A	A	A	A
Propane (liquefied)	A	A	A2	A	A	A	A	N/A	A	A	D	A	A
Propylene	A1	A	N/A	N/A	A	N/A	N/A	N/A	A	D	D	A2	A
Propylene Glycol	B	A	A	B	B	A2	N/A	N/A	A	A	A	A	A
Pyridine	A	A	B	B	B	A2	D	A	D	D	B	A	A
Pyrogalllic Acid	B	D	A	B	B	A	A	N/A	A	N/A	B	A	A
Resorcinol	N/A	N/A	N/A	N/A	N/A	A2	N/A	N/A	A	N/A	B1	A2	N/A
Rosins	A1	D	B	N/A	B1	A2	N/A	N/A	A	A2	N/A	A	A
Rum	A	N/A	A	N/A	N/A	A	N/A	N/A	A	A	A	N/A	N/A
Rust Inhibitors	A	C	A	N/A	N/A	A	N/A	N/A	A	A	N/A	N/A	N/A
Salad Dressings	A	D	N/A	N/A	B	A	N/A	N/A	N/A	A	N/A	N/A	N/A
Salicylic Acid	B2	A	A	A2	B2	A1	A	N/A	A	B	A	A2	A
Salt Brine (NaCl saturated)	A2	D	B2	A2	B1	A	A	A	A	A	A	A2	B
Sea Water	C	D	A	A	B	A	A	A	A	A2	A2	A	B
Shellac (Bleached)	A	A	A	N/A	A	A	N/A	N/A	A	A2	A2	A	N/A
Shellac (Orange)	A	A	A	N/A	A	A	N/A	N/A	A	A	A	A	N/A
Silicone	A	A	N/A	N/A	A	A	A	A1	A	A	A	A	A
Silver Bromide	D	D	D	A	D	N/A	N/A	N/A	N/A	N/A	N/A	A	N/A
Silver Nitrate	B	C	B	A	D	A1	A	A	A	B	A	A	A
Soap Solutions	A1	A	B	A	C	A	A1	A	A	A	A	A	B
Soda Ash (see Sodium Carbonate)	A	B	B	N/A	D	A	A	A	A	A1	A2	A	A
Sodium Acetate	B1	B	B	A	B	A	A	A	D	B	A	A	A



Material	Stainless Steel 316												
	Cast Iron	Bronze	Hastelloy C	Aluminium	PP	PVDF	PPS	FKM	NBR	EPDM	PTFE	FFKM	
Fluid	Stainless Steel 316	Cast Iron	Bronze	Hastelloy C	Aluminium	PP	PVDF	PPS	FKM	NBR	EPDM	PTFE	FFKM
Sodium Aluminate	A	A	A	B	N/A	N/A	N/A	A	A	A	A	A	A
Sodium Benzoate	N/A	N/A	A	A1	A1	A2	A2	N/A	A	B	A	A2	N/A
Sodium Bicarbonate	A1	C	A	B1	D	A	A	A	A	A1	A2	A	A
Sodium Bisulfate	C	D	A2	B2	D	A	A	A	A	B2	A2	A	A
Sodium Bisulfite	B1	D	B1	B	D	A	A	A	A	A2	A2	A	A
Sodium Borate (Borax)	B	N/A	A	A	C	A2	A	A	A	A1	A	A	A
Sodium Bromide	C	C	A	N/A	D	N/A	A2	N/A	A	N/A	A	A2	N/A
Sodium Carbonate	A	B	A2	A	D	A	A	A	A	A	A2	A	A
Sodium Chlorate	B1	N/A	B1	B1	C1	A	A	A	A	B	A	A	N/A
Sodium Chloride	B	D	B	A	C	A	A	A	A	A	A	A	A
Sodium Chromate	B	A	B	A	B	N/A	A	A	A	A	N/A	A	N/A
Sodium Cyanide	B1	A	D	A	D	A	A	A	A	A	A2	A	A
Sodium Ferrocyanide	B	N/A	N/A	A	A	A	A	N/A	A	A	A	A	A
Sodium Fluoride	D	C	A	A	B	A	A	N/A	A	A1	A	A1	A
Sodium Hydrosulfite	N/A	N/A	N/A	A	A	N/A	N/A	N/A	B	C	B	A	A
Sodium Hydroxide (20%)	B2	A2	B	B	D	A	A	A	D	A	B	A	C
Sodium Hydroxide (50%)	B1	D	C	C	D	A	A	A	D	A1	B1	A	C
Sodium Hydroxide (80%)	B1	D	C	A1	D	A	A	A	D	D	B1	A1	C
Sodium Hypochlorite (<20%)	C	D	C	A	D	A	A	A	A	B	B	A	N/A
Sodium Hypochlorite (100%)	D	D	C	B	D	B	A	A	A	D	B1	A	A
Sodium Hyposulfate	A	D	N/A	N/A	D	N/A	N/A	N/A	N/A	N/A	N/A	A	N/A
Sodium Metaphosphate	A	C	A	N/A	C	A1	A	N/A	A	A	A	A	A
Sodium Metasilicate	A	A1	A	A	D	A	N/A	N/A	A	A	A1	A	A
Sodium Nitrate	B1	B	B	B	B	A	A	A	A	A1	A	A	A
Sodium Perborate	B	C	B	B	C	A	N/A	N/A	A	B	A	A	A
Sodium Peroxide	A	C	A	B	C	B	A	N/A	A	B	A	A	A
Sodium Polyphosphate	B	D	B	A	D	A	A	N/A	A	A	A	A	N/A
Sodium Silicate	B	B	B	B	A	A	A	A	A	A	A	A	A
Sodium Sulfate	B1	B	B	B	A	A	A	A	A	A	A	A	A
Sodium Sulfide	D	C	B1	B1	D	A	A	A	A	A	A2	A	A
Sodium Sulfite	A	A1	B	B	C1	A2	A	N/A	A	A	A	A	A
Sodium Tetraborate	A	N/A	A	N/A	C	N/A	N/A	N/A	A	A	A	A	A
Sodium Thiosulfate (hypo)	B	C	A2	A2	A	A2	A	A	N/A	B	A2	A	N/A
Sorghum	A	A	A	N/A	N/A	N/A	N/A	N/A	A	A	N/A	N/A	N/A
Soy Sauce	A	D	A	N/A	A	N/A	N/A	N/A	A	A	N/A	N/A	N/A
Stannic Chloride	D	D	A	B	D	A	A	A	A	A	A	A	B
Stannic Fluoborate	A	D	N/A	N/A	N/A	N/A	N/A	N/A	A	A	N/A	N/A	N/A
Stannous Chloride	A2	N/A	A1	B	D	A	A	A1	A	A	C	A	A
Starch	A	C	N/A	N/A	A	A2	N/A	N/A	A	A	A	A	N/A
Stearic Acid	A	C	B	B	B	A2	A	N/A	A	B	B	A	A
Stoddard Solvent	A	A	A	A	A	C	A	A	A	A	D	A	A
Styrene	A	A	A	D	A	N/A	N/A	N/A	B	D	D	A	A
Sugar (Liquids)	A	N/A	A	A	A	A	N/A	N/A	A	A	A	A	N/A



Material ----- Fluid	Stainless Steel 316												
	Cast Iron	Bronze	Hastelloy C	Aluminium	PP	PVDF	PPS	FKM	NBR	EPDM	PTFE	FFKM	
Sulfate (Liquors)	B	C	B	B	D	A	A	N/A	A	A2	A	A	A
Sulfur Chloride	D	D	B	A	D	C1	A1	N/A	A	D	D	A	A
Sulfur Dioxide	A1	N/A	B	C	B	A1	A	A	A	D	A2	A	A
Sulfur Dioxide (dry)	A	A	B	B	B	A1	A	A	A	D	A2	A	A
Sulfur Hexafluoride	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	D	B	B	N/A	B
Sulfur Trioxide	C	B	C	N/A	A	C	N/A	N/A	A	D	C2	A	B
Sulfur Trioxide (dry)	A	A	B	B	A	D	C1	N/A	A	D	C1	A	B
Sulfuric Acid (<10%)	B	C	B	B1	D	A2	A	A	A	A1	A	A	A
Sulfuric Acid (1075%)	D	D	B	B1	D	A1	A	A	A	B1	B2	A	A
Sulfuric Acid (75100%)	D	D	B	B1	D	C1	A	A1	A	C	B1	A	A
Sulfuric Acid (cold concentrated)	B	D	B	A1	B	A2	A	A1	A	D	C	A	A
Sulfuric Acid (hot concentrated)	C	D	B	D	D	D	C	D	D	D	D	A	N/A
Sulfurous Acid	B	D	B	B	B1	A	A	A	A	B1	B	A	N/A
Sulfuryl Chloride	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	A	N/A
Tallow	A	N/A	N/A	N/A	A	A2	N/A	N/A	A	A	A	A	A
Tannic Acid	A	C	B	B1	C	A	B	A	B	A	A	A	A
Tanning Liquors	A2	N/A	A2	B	A	A1	N/A	N/A	A	B1	B	A	N/A
Tartaric Acid	C2	C	B1	B	B1	A	B	A	A	A	B	A	A
Tetrachloroethane	A	A	N/A	A	C	C	A	N/A	A	D	D	A	A
Tetrachloroethylene	A	A	N/A	N/A	N/A	D	N/A	N/A	A	D	D	A	A
Tetrahydrofuran	A	N/A	A	A	N/A	C2	B1	A	D	D	D	A	A
Tin Salts	D	N/A	N/A	C	D	A	A	N/A	A	A	B	A	N/A
Toluene (Toluol)	A	A	A	A	A	C1	A1	A	A	D	D	A	A
Tomato Juice	A	N/A	A	N/A	A	A	A	A	A	A	A	A	N/A
Trichloroacetic Acid	C	D	N/A	B	D	A	B	A	D	N/A	B	A	A
Trichloroethane	B	B	A	A	D	C	A	N/A	A	D	D	A	A
Trichloroethylene	B	C	B	A	D	C1	B	A1	D	D	D	A	A
Trichloropropane	A	A	A	A	D	N/A	N/A	N/A	A	D	N/A	A1	A
Tricresylphosphate	B	B	A2	A	D	A1	D	N/A	A	D	A	A	A
Triethylamine	A	A	N/A	N/A	N/A	D	A2	N/A	A	C	A	A	A
Trisodium Phosphate	B	N/A	A	A	D	A	A	A	A	A	A	A	A
Turpentine	A	N/A	A	B	A	D	A	A	A	N/A	D	A	A
Urea	B	N/A	B	B	B	A	A	A	A	B	A	A	N/A
Uric Acid	B	D	B	B	D	N/A	N/A	N/A	N/A	N/A	N/A	A	A
Urine	A	A	A	N/A	B	A	A	N/A	A	A1	A1	A1	N/A
Varnish	A	C	N/A	A	A	A	N/A	N/A	A	B	D	A	A
Vegetable Juice	A	D	A	N/A	D	N/A	N/A	N/A	A	A2	A	A	N/A
Vinegar	A	D	A	A	D	A	B	A	A	B	A	A	N/A
Vinyl Acetate	B	B	N/A	N/A	A1	B1	A2	N/A	A	D	B2	A2	A
Vinyl Chloride	A1	B	A2	A2	B1	N/A	B1	N/A	N/A	D	C	A2	A
Water, Acid, Mine	B	D	A	A	D	A	A	A	A	A	A	A	N/A
Water, Deionized	A2	D	N/A	A2	A2	A2	A2	A	A	A1	A1	A2	D
Water, Distilled	A	D	A	A	A	A	A	A	A	A	A	A	N/A



Material													
Fluid	Stainless Steel 316	Cast Iron	Bronze	Hastelloy C	Aluminium	PP	PVDF	PPS	FKM	NBR	EPDM	PTFE	FFKM
Water, Fresh	A	D	A1	A	B	A	A	A	A	A	A	A	B
Water, Salt	B	D	A	A	B	A	A	A	A	A	A	A	B
Weed Killers	A	N/A	N/A	N/A	D	N/A	N/A	N/A	N/A	A	N/A	N/A	N/A
Whey	A	N/A	N/A	N/A	B	N/A	N/A	N/A	N/A	A	N/A	A	N/A
Whiskey & Wines	A	D	A	N/A	C1	A	A	N/A	A	A	A	A	B
White Liquor (Pulp Mill)	A	C	A	A	B	A1	A1	N/A	A	A	N/A	A	D
White Water (Paper Mill)	A	A	N/A	N/A	N/A	A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
Xylene	B	B	A	A	A1	B	A	A	A	D	D	A	A
Zinc Chloride	B	D	B1	B	D	A	A	A	A	A	A	A	A
Zinc Hydrosulfite	A	D	N/A	N/A	D	N/A	N/A	A	N/A	A	A	A	A
Zinc Sulfate	A	D	B	A2	D	A	A	A	A	A	A	A	A